

TITLE

POLYMERIC CHARGE TRANSPORT COMPOSITIONS AND
ELECTRONIC DEVICES MADE WITH SUCH COMPOSITIONS

BACKGROUND OF THE INVENTION

5 Cross Reference to Related Applications

 This application claims priority from U.S. Provisional Application
Serial No. 60/394767, filed July 10, 2002, and U.S. Provisional Application
Serial No. 60/458277, filed March 28, 2003.

Field of the Invention

10 The present invention relates to polymeric charge transport
compositions. The invention further relates to electronic devices in which
there is at least one active layer comprising such charge transport
compositions.

Background

15 In organic photoactive electronic devices, such as light-emitting
diodes ("OLED"), that make up OLED displays, the organic active layer is
sandwiched between two electrical contact layers in an OLED display. In
an OLED the organic photoactive layer emits light through the light-
transmitting electrical contact layer upon application of a voltage across
20 the electrical contact layers.

 It is well known to use organic electroluminescent compounds as
the active component in light-emitting diodes. Simple organic molecules,
conjugated polymers, and organometallic complexes have been used.

 Devices which use photoactive materials, frequently include one or
25 more charge transport layers, which are positioned between the
photoactive (e.g., light-emitting) layer and one of the contact layers. A
hole transport layer may be positioned between the photoactive layer and
the hole-injecting contact layer, also called the anode. An electron
transport layer may be positioned between the photoactive layer and the
30 electron-injecting contact layer, also called the cathode.

 There is a continuing need for charge transport materials.

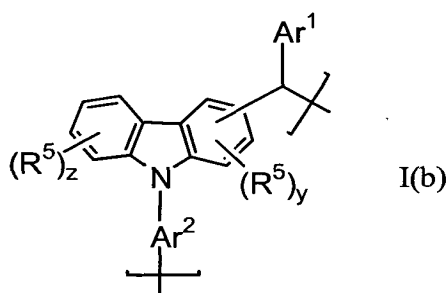
SUMMARY OF THE INVENTION

 The present invention is directed to a charge transport composition
which is an oligomer or polymer. As used herein, the scope of the term
35 "polymer" is intended to include polymer and oligomers having one or
more different types of monomeric units, and is intended to mean
compounds having at least two repeating monomeric units. The term
"polymeric" is intended to have the same scope as polymer.

In one embodiment, the present invention is directed to a polymeric charge transport composition having at least one first monomeric unit having Formula I(a), in Figure 1, wherein:

- Ar¹ can be the same or different at each occurrence and is selected from aryl and heteroaryl;
- Ar² can be the same or different at each occurrence and is selected from arylene and heteroarylene;
- R¹ can be the same or different at each occurrence and is selected from H, alkyl, heteroalkyl, aryl, heteroaryl, arylalkylene, heteroarylalkylene, C_nH_aF_b, and C₆H_cF_d; or adjacent R¹ groups can be joined to form 5- or 6-membered rings;
- n is an integer; and
- a, b, c, and d are 0 or an integer such that a+b = 2n + 1, and c + d = 5.

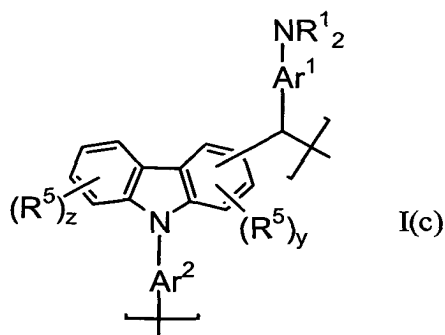
- In one embodiment, the present invention is directed to a polymeric charge transport composition having at least one first monomeric unit having Formula I(b) wherein:



- Ar¹ can be the same or different at each occurrence and is selected from aryl and heteroaryl;
- Ar² can be the same or different at each occurrence and is selected from arylene and heteroarylene;
- R⁵ is the same or different at each occurrence and is selected from H, F, Cl, Br, hydroxyl, carboxyl, carbonyl, silyl, siloxyl, alkyl, heteroalkyl, alkenyl, alkynyl, aryl, heteroaryl, alkylenearyl, alkenylaryl, alkynylaryl, alkyleneheteroaryl, alkenylheteroaryl, alkynylheteroaryl, C_nH_aF_b, OC_nH_aF_b, C₆H_cF_d, and OC₆H_cF_d, or both of R⁵ together may constitute an arylene or heteroarylene group;
- a, b, c, and d are 0 or an integer such that a+b = 2n + 1, and c + d = 5,

n is an integer (as above);
y is 0 or an integer from 1 through 3; and
z is 0 or an integer from 1 through 4.

- In one embodiment, the present invention is directed to a polymeric
5 charge transport composition having at least one first monomeric unit
having Formula I(c), in Figure 1, wherein:



- Ar¹ can be the same or different at each occurrence and is selected
10 from aryl and heteroaryl;
Ar² can be the same or different at each occurrence and is selected
from arylene and heteroarylene;
R¹ can be the same or different at each occurrence and is selected
from H, alkyl, heteroalkyl, aryl, heteroaryl, arylalkylene,
15 heteroarylalkylene, C_nH_aF_b, and C₆H_cF_d; or adjacent R¹
groups can be joined to form 5- or 6-membered rings;
R⁵ is the same or different at each occurrence and is selected from
H, F, Cl, Br, hydroxyl, carboxyl, carbonyl, silyl, siloxyl, alkyl,
heteroalkyl, alkenyl, alkynyl, aryl, heteroaryl, alkylenearyl,
20 alkenylaryl, alkynylaryl, alkyleneheteroaryl, alkenylheteroaryl,
alkynylheteroaryl, C_nH_aF_b, OC_nH_aF_b, C₆H_cF_d, and OC₆H_cF_d,
or both of R⁵ together may constitute an arylene or
heteroarylene group;
a, b, c, and d are 0 or an integer such that a+b = 2n + 1, and c + d
25 = 5,
n is an integer (as above);
y is 0 or an integer from 1 through 3; and
z is 0 or an integer from 1 through 4.

In one embodiment, the present invention is directed to a polymeric charge transport composition having at least one first monomeric unit selected from Formulae II(a), II(b), and II(c) in Figure 2, wherein:

- 5 R^2 and R^3 are the same or different at each occurrence and are selected from H, F, Cl, Br, alkyl, heteroalkyl, alkenyl, alkynyl, aryl, heteroaryl, $C_nH_aF_b$, $OC_nH_aF_b$, $C_6H_cF_d$, and $OC_6H_cF_d$;
 R^4 is the same or different at each occurrence and is selected from alkylene, heteroalkylene, alkenylene, arylene, heteroarylene, alkynylene, or arylenealkynylene;
10 a, b, c, and d are 0 or an integer such that $a+b = 2n + 1$, and $c + d = 5$,
 n is an integer;
 p is 0 or 1;
 x is 0, 1 or 2; and
15 y is 0 or an integer from 1 through 3.

In one embodiment, the present invention is directed to a polymeric charge transport composition having at least one first monomeric unit selected from Formulae II(a), II(b), and II(c) in Figure 2, as described above, and wherein there is at least one substituent on an aromatic group
20 selected from F, $C_nH_aF_b$, $OC_nH_aF_b$, $C_6H_cF_d$, and $OC_6H_cF_d$.

In one embodiment, the present invention is directed to a polymeric charge transport composition having at least one first monomeric unit selected from Formulae III(a), III(b), III(c), and III(d) as shown in the drawings in Figure 3, wherein:

- 25 R^4 is the same or different at each occurrence and is selected from alkylene, heteroalkylene, alkenylene, arylene, heteroarylene or arylenealkynylene;
 R^5 is the same or different at each occurrence and is selected from H, F, Cl, Br, hydroxyl, carboxyl, carbonyl, silyl, siloxyl, alkyl, heteroalkyl, alkenyl, alkynyl, aryl, heteroaryl, alkylenearyl, alkenylaryl, alkynylaryl, alkyleneheteroaryl, alkenylheteroaryl, alkynylheteroaryl, $C_nH_aF_b$, $OC_nH_aF_b$, $C_6H_cF_d$, and $OC_6H_cF_d$,
30 or both of R^5 together may constitute an arylene or heteroarylene group;
35 a, b, c, and d are 0 or an integer such that $a+b = 2n + 1$, and $c + d = 5$,
 n is an integer;
 x is 0, 1, or 2;

y is 0 or an integer from 1 through 3; and
z is 0 or an integer from 1 through 4.

In one embodiment, the present invention is directed to a polymeric charge transport composition having at least one first monomeric unit
5 having Formula I(a), I(b), and I(c) in Figure 1 and at least one second monomeric unit selected from Formulae II(a) through II(c) in Figure 2 and Formulae III(a), III(b), III(c), and III(d) in Figure 3, as described above.

In one embodiment, the present invention is directed to an electronic device having at least one active layer comprising a polymer
10 having at least one first monomeric unit selected from Formulae I(a), I(b), I(c), II(a), II(b), II(c), III(a), III(b), III(c), and III(d) shown in Figures 1 through 3, wherein Ar¹, Ar², R¹ through R⁵, a through d, n, p, and x through z are as defined above.

In one embodiment, the present invention is directed to an electronic device having at least one active layer comprising a polymer
15 having at least one first monomeric unit having Formula I(a), I(b), and I(c) in Figure 1 and at least one second monomeric unit selected from Formulae II(a) through II(c) in Figure 2 and Formulae III(a), III(b), III(c), and III(d) in Figure 3, as described above.

20 As used herein, the term "charge transport composition" is intended to mean material that can receive a charge from an electrode and facilitates movement through the thickness of the material with relatively high efficiency and small loss of charge. Hole transport compositions are capable of receiving a positive charge from an anode and transporting it.
25 Electron transport compositions are capable of receiving a negative charge from a cathode and transporting it. The term "anti-quenching composition" is intended to mean a material which prevents, retards, or diminishes both the transfer of energy and the transfer of an electron from the excited state of the photoactive layer. The term "photoactive" refers to
30 any material that exhibits electroluminescence, photoluminescence, and/or photosensitivity. The term "HOMO" refers to the highest occupied molecular orbital of a compound. The term "LUMO" refers to the lowest unoccupied molecular orbital of a compound. The term "group" is intended to mean a part of a compound, such as a substituent in an
35 organic compound. The prefix "hetero" indicates that one or more carbon atoms has been replaced with a different atom. The term "alkyl" is intended to mean a group derived from an aliphatic hydrocarbon having one point of attachment, which group may be unsubstituted or substituted.

The term "heteroalkyl" is intended to mean a group derived from an aliphatic hydrocarbon having at least one heteroatom and having one point of attachment, which group may be unsubstituted or substituted. The term "alkylene" is intended to mean a group derived from an aliphatic hydrocarbon and having two or more points of attachment. The term "heteroalkylene" is intended to mean a group derived from an aliphatic hydrocarbon having at least one heteroatom and having two or more points of attachment. The term "alkenyl" is intended to mean a group derived from a hydrocarbon having one or more carbon-carbon double bonds and having one point of attachment, which group may be unsubstituted or substituted. The term "alkynyl" is intended to mean a group derived from a hydrocarbon having one or more carbon-carbon triple bonds and having one point of attachment, which group may be unsubstituted or substituted. The term "alkenylene" is intended to mean a group derived from a hydrocarbon having one or more carbon-carbon double bonds and having two or more points of attachment, which group may be unsubstituted or substituted. The term "alkynylene" is intended to mean a group derived from a hydrocarbon having one or more carbon-carbon triple bonds and having two or more points of attachment, which group may be unsubstituted or substituted. The terms "heteroalkenyl", "heteroalkenylene", "heteroalkynyl" and "heteroalkynylene" are intended to mean analogous groups having one or more heteroatoms. The term "heteroalkylene" is intended to mean a group derived from an aliphatic hydrocarbon having at least one heteroatom and having two or more points of attachment. The term "aryl" is intended to mean a group derived from an aromatic hydrocarbon having one point of attachment, which group may be unsubstituted or substituted. The term "heteroaryl" is intended to mean a group derived from an aromatic group having at least one heteroatom and having one point of attachment, which group may be unsubstituted or substituted. The term "arylalkylene" is intended to mean a group derived from an alkyl group having an aryl substituent, which group may be further unsubstituted or substituted. The term "heteroarylalkylene" is intended to mean a group derived from an alkyl group having a heteroaryl substituent, which group may be further unsubstituted or substituted. The term "arylene" is intended to mean a group derived from an aromatic hydrocarbon having two points of attachment, which group may be unsubstituted or substituted. The term "heteroarylene" is intended to mean a group derived from an aromatic

group having at least one heteroatom and having two points of attachment, which group may be unsubstituted or substituted. The term "arylenealkylene" is intended to mean a group having both aryl and alkyl groups and having one point of attachment on an aryl group and one point of attachment on an alkyl group. The term "heteroarylenealkylene" is intended to mean a group having both aryl and alkyl groups and having one point of attachment on an aryl group and one point of attachment on an alkyl group, and in which there is at least one heteroatom. Unless otherwise indicated, all groups can be unsubstituted or substituted. The phrase "adjacent to," when used to refer to layers in a device, does not necessarily mean that one layer is immediately next to another layer. On the other hand, the phrase "adjacent R groups," is used to refer to R groups that are next to each other in a chemical formula (i.e., R groups that are on atoms joined by a bond). The term "compound" is intended to mean an electrically uncharged substance made up of molecules that further consist of atoms, wherein the atoms cannot be separated by physical means. The term "ligand" is intended to mean a molecule, ion, or atom that is attached to the coordination sphere of a metallic ion. The term "complex", when used as a noun, is intended to mean a compound having at least one metallic ion and at least one ligand. In addition, the IUPAC numbering system is used throughout, where the groups from the Periodic Table are numbered from left to right as 1 through 18 (CRC Handbook of Chemistry and Physics, 81st Edition, 2000).

Unless otherwise defined, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this invention belongs. Unless otherwise defined, all letter symbols in the figures represent atoms with that atomic abbreviation. Although methods and materials similar or equivalent to those described herein can be used in the practice or testing of the present invention, suitable methods and materials are described below. All publications, patent applications, patents, and other references mentioned herein are incorporated by reference in their entirety. In case of conflict, the present specification, including definitions, will control. In addition, the materials, methods, and examples are illustrative only and not intended to be limiting.

Other features and advantages of the invention will be apparent from the following detailed description, and from the claims.

DESCRIPTION OF THE DRAWINGS

Figure 1 shows Formulae I(a), I(b) and I(c) for a charge transport monomeric unit.

5 Figure 2 shows Formulae II(a) through II(c) for a charge transport monomeric unit.

Figure 3 shows Formulae III(a), III(b), III(c) and III(d) for a charge transport monomeric unit.

Figure 4 shows Formulae IV(a) through IV(f) for a polymeric charge transport composition of the invention.

10 Figure 5 is a schematic diagram of a light-emitting diode (LED).

Figure 6 shows Formulae V(a) through V(e) for electroluminescent iridium complexes.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

15 The polymeric compositions of the invention are useful as charge transport materials. They can be used alone or with other materials. They can be used as hosts for photoactive materials.

Polymers with triarylmethane-derivative monomeric units having Formulae I(a) through I(c), are particularly useful as hole transport materials.

20 In general, n is an integer. In one embodiment, n is an integer from 1 through 20. In one embodiment, n is an integer from 1 through 12.

In one embodiment, Ar¹ is selected from phenyl and biphenyl groups, which may have one or more carbon atoms replaced with a heteroatom. All of these groups may further be substituted. Examples of
25 substituents include, but are not limited to, alkyl, heteroalkyl, aryl, heteroaryl, arylalkylene, heteroarylalkylene, C_nH_aF_b, and C₆H_cF_d, where a through d and n are as defined above.

In one embodiment, Ar² is selected from phenylene and phenylenealkylene, which may be further substituted.

30 In one embodiment, N(R¹)₂ is a fused heteroaromatic ring group. Examples of such groups include, but are not limited to, carbazoles, benzodiazoles, and benzotriazoles.

In one embodiment R¹ is selected from alkyl groups having 1 through 12 carbon atoms, phenyl and benzyl.

35 Polymers with phenanthroline-derivative monomeric units having Formulae II(a) through II(c), are particularly useful as electron transport materials and anti-quenching materials.

In one embodiment, R^2 is selected from phenyl, biphenyl, pyridyl, and bipyridyl, which may further be substituted. Examples of substituents include, but are not limited to, alkyl, heteroalkyl, aryl, heteroaryl, arylalkylene, heteroarylalkylene, F, $C_nH_aF_b$, $OC_nH_aF_b$, $C_6H_cF_d$, and $OC_6H_cF_d$, where a through d and n are as defined above.

In one embodiment, at least one R^2 is selected from phenyl and biphenyl, and further substituted with a group selected from F, $C_nH_aF_b$, $OC_nH_aF_b$, $C_6H_cF_d$, and $OC_6H_cF_d$, where a through d and n are as defined above.

In one embodiment, R^3 is selected from alkyl groups having from 1 through 12 carbon atoms.

In one embodiment, R^4 is selected from phenylene, phenylenealkylene, alkylene and alkenylene.

In one embodiment, there is at least one substituent on an aromatic ring selected from F, $C_nH_aF_b$, $OC_nH_aF_b$, $C_6H_cF_d$, and $OC_6H_cF_d$, where a through d and n are as defined above.

In general, n is an integer. In one embodiment, n is an integer from 1 through 20. In one embodiment, n is an integer from 1 through 12.

Polymers with quinoxaline-derivative monomeric units having Formulae III(a), III(b), III(c), and III(d) and wherein such polymers are not homopolymers, are particularly useful as electron transport materials and anti-quenching materials.

In general, n is an integer. In one embodiment, n is an integer from 1 through 20. In one embodiment, n is an integer from 1 through 12.

In one embodiment, R^4 is selected from phenylene, phenylenealkylene, alkylene and alkenylene.

In one embodiment, R^5 is selected from phenylalkenyl and phenylakynyl groups, which may be further substituted.

In one embodiment, R^5 is selected from alkylacetate and arylcarbonyl groups, which may be further substituted.

In one embodiment, R^5 is selected from alkyl groups having 1 through 12 carbon atoms.

In one embodiment, R^5 is selected from phenyl groups, substituted phenyl groups, pyridyl groups, and substituted pyridyl groups. The substituent can be selected from F, Cl, Br, hydroxyl, carboxyl, carbonyl, silyl, siloxyl, alkyl, heteroalkyl, alkenyl, alkynyl, aryl, heteroaryl, alkylenearyl, alkenylaryl, alkynylaryl, alkyleneheteroaryl, alkenylheteroaryl, alkynylheteroaryl, $C_nH_aF_b$, $OC_nH_aF_b$, $C_6H_cF_d$, and $OC_6H_cF_d$.

In one embodiment, two adjacent R⁵ together are a biarylene group, which may be further substituted. In one embodiment, the biarylene group is selected from biphenylene and bipyridinylene. The substituent can be selected from F, Cl, Br, hydroxyl, carboxyl, cabonyl, silyl, siloxyl, alkyl, heteroalkyl, alkenyl, alkynyl, aryl, heteroaryl, alkylenearyl, alkenylaryl, alkynylaryl, alkyleneheteroaryl, alkenylheteroaryl, alkynylheteroaryl, C_nH_aF_b, OC_nH_aF_b, C₆H_cF_d, and OC₆H_cF_d.

It is also possible to use both hole and electron transporting monomeric units in a polymeric structure. In one embodiment, a mixed charge transport material comprises a polymer having at least one first monomeric unit Formulae I(a) through I(c) in Figure 1 and at least one second monomeric unit selected from Formulae II(a) through II(c) in Figure 2 and Formulae III(a), III(b), III(c), and III(d) in Figure 3.

The hole and electron transport monomeric units can be polymerized with like monomeric units to form homopolymers. They also can be polymerized with one or more different monomeric units to form copolymers. The hole and electron transport monomeric units can be copolymerized with each other or with other monomeric units, such as triarylaminers, fluorenes, phenylenes, phenylenevinylens, oxadiazoles, thiadiazoles, triazoles, carbazoles, and the like. Examples of oligomeric or polymeric hole and electron transport materials include, but are not limited to those shown in Figure 4, Formulae IV(a) through IV(f), where:

s and t can be the same or different and are integers of 1 or more.

The polymers can be prepared using known synthetic techniques such as Suzuki or Yamamoto coupling reactions, as further described in the examples.

The compounds of the invention can be applied as thin films by evaporative techniques or conventional solution processing methods. As used herein, "solution processing" refers to the formation of films from a liquid medium. The liquid medium can be in the form of a solution, a dispersion, an emulsion, or other forms. Typical solution processing techniques include, for example, solution casting, drop casting, curtain casting, spin-coating, screen printing, inkjet printing, gravure printing, and the like.

Electronic Device

The present invention also relates to an electronic device comprising at least one of the charge transport compositions of the

invention positioned between a photoactive layer and one electrode. A typical device structure is shown in Figure 5. The device 100 has an anode layer 110 and a cathode layer 160. Adjacent to the anode is a layer 120 comprising hole transport material. Adjacent to the cathode is a layer 140 comprising an electron transport and/or anti-quenching material. Between the hole transport layer and the electron transport/anti-quenching layer is the photoactive layer 130. As an option, devices frequently use another electron transport layer 150, next to the cathode. Layers 120, 130, 140, and 150 are individually and collectively referred to as the active layers.

Depending upon the application of the device 100, the photoactive layer 130 can be a light-emitting layer that is activated by an applied voltage (such as in a light-emitting diode or light-emitting electrochemical cell), a layer of material that responds to radiant energy and generates a signal with or without an applied bias voltage (such as in a photodetector). Examples of photodetectors include photoconductive cells, photoresistors, photoswitches, phototransistors, and phototubes, and photovoltaic cells, as these terms are describe in Markus, John, *Electronics and Nucleonics Dictionary*, 470 and 476 (McGraw-Hill, Inc. 1966).

The layers in the device can be made of any materials which are known to be useful in such layers. The anode 110, is an electrode that is particularly efficient for injecting positive charge carriers. It can be made of, for example materials containing a metal, mixed metal, alloy, metal oxide or mixed-metal oxide, or it can be a conducting polymer, and mixtures thereof. Suitable metals include the Group 11 metals, the metals in Groups 4, 5, and 6, and the Group 8-10 transition metals. If the anode is to be light-transmitting, mixed-metal oxides of Groups 12, 13 and 14 metals, such as indium-tin-oxide, are generally used. The anode 110 may also comprise an organic material such as polyaniline as described in "Flexible light-emitting diodes made from soluble conducting polymer," *Nature* vol. 357, pp 477-479 (11 June 1992). At least one of the anode and cathode should be at least partially transparent to allow the generated light to be observed.

The triarymethane derivative polymers of the invention, Formulae I(a) through I(c), are particularly useful as the hole transport composition in layer 120.

Examples of other hole transport materials which may be used for layer 120 have been summarized, for example, in Kirk-Othmer

Encyclopedia of Chemical Technology, Fourth Edition, Vol. 18, p. 837-860, 1996, by Y. Wang. Both hole transporting molecules and polymers can be used. Commonly used hole transporting molecules are: N,N'-diphenyl-N,N'-bis(3-methylphenyl)-[1,1'-biphenyl]-4,4'-diamine (TPD), 1,1-bis[(di-4-

5 tolylamino) phenyl]cyclohexane (TAPC), N,N'-bis(4-methylphenyl)-N,N'-bis(4-ethylphenyl)-[1,1'-(3,3'-dimethyl)biphenyl]-4,4'-diamine (ETPD), tetrakis-(3-methylphenyl)-N,N,N',N'-2,5-phenylenediamine (PDA), a-phenyl-4-N,N-diphenylaminostyrene (TPS), p-(diethylamino)benzaldehyde diphenylhydrazone (DEH), triphenylamine (TPA), bis[4-(N,N-

10 diethylamino)-2-methylphenyl](4-methylphenyl)methane (MPMP), 1-phenyl-3-[p-(diethylamino)styryl]-5-[p-(diethylamino)phenyl] pyrazoline (PPR or DEASP), 1,2-trans-bis(9H-carbazol-9-yl)cyclobutane (DCZB), N,N,N',N'-tetrakis(4-methylphenyl)-(1,1'-biphenyl)-4,4'-diamine (TTB), and porphyrinic compounds, such as copper phthalocyanine. Commonly used

15 hole transporting polymers are polyvinylcarbazole, (phenylmethyl)polysilane, and polyaniline and mixtures thereof. It is also possible to obtain hole transporting polymers by doping hole transporting molecules such as those mentioned above into polymers such as polystyrene and polycarbonate.

20 Examples of the photoactive layer 130 include all known electroluminescent materials. Organometallic electroluminescent compounds are preferred. The most preferred compounds include cyclometalated iridium and platinum electroluminescent compounds and mixtures thereof. Complexes of Iridium with phenylpyridine,

25 phenylquinoline, or phenylpyrimidine ligands have been disclosed as electroluminescent compounds in Petrov et al., Published PCT Application WO 02/02714. Other organometallic complexes have been described in, for example, published applications US 2001/0019782, EP 1191612, WO 02/15645, and EP 1191614. Electroluminescent devices with an active

30 layer of polyvinyl carbazole (PVK) doped with metallic complexes of iridium have been described by Burrows and Thompson in published PCT applications WO 00/70655 and WO 01/41512. Electroluminescent emissive layers comprising a charge carrying host material and a phosphorescent platinum complex have been described by Thompson et

35 al., in U.S. Patent 6,303,238, Bradley et al., in Synth. Met. (2001), 116 (1-3), 379-383, and Campbell et al., in Phys. Rev. B, Vol. 65 085210. Examples of a few suitable iridium complexes are given in Figure 6, as Formulae V(a) through V(f). Analogous tetracoordinated platinum

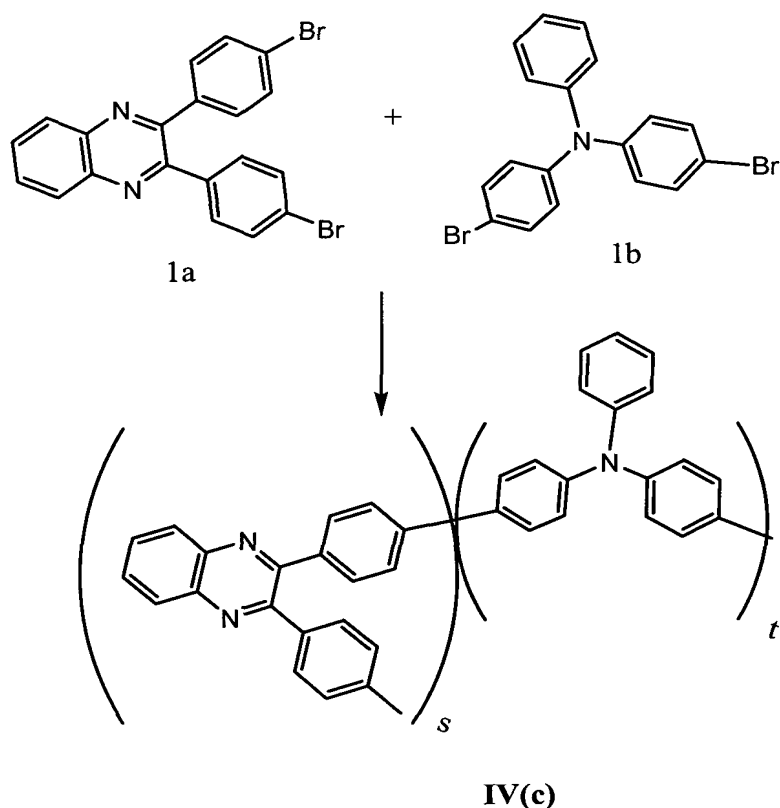
complexes can also be used. These electroluminescent complexes can be used alone, or doped into charge-carrying hosts, as noted above. The polymeric charge transport materials of the invention can be used as hosts for organometallic and other emitters.

5 The phenanthroline derivative and quinoxaline derivative polymers of the invention, Formulae II(a) through II(c), III(a) through III(d), are particularly useful as the electron transport/anti-quenching composition in layer 140, or as electron transport composition in layer 150. Preferably the phenanthroline derivative and quinoxaline derivative polymers of the
10 invention are used as the electron transport/anti-quenching layer in light emitting diode.

 Examples of additional electron transport materials which can be used in layer 150 include metal chelated oxinoid compounds, such as tris(8-hydroxyquinolato)aluminum (Alq₃); and azole compounds such as
15 2-(4-biphenyl)-5-(4-t-butylphenyl)-1,3,4-oxadiazole (PBD) and 3-(4-biphenyl)-4-phenyl-5-(4-t-butylphenyl)-1,2,4-triazole (TAZ), and mixtures thereof.

 The cathode 160, is an electrode that is particularly efficient for injecting electrons or negative charge carriers. The cathode can be any
20 metal or nonmetal having a lower work function than the anode. Materials for the cathode can be selected from alkali metals of Group 1 (e.g., Li, Cs), the Group 2 (alkaline earth) metals, the Group 12 metals, including the rare earth elements and lanthanides, and the actinides. Materials such as aluminum, indium, calcium, barium, samarium and magnesium, as well as
25 combinations, can be used. Li-containing organometallic compounds, LiF, and Li₂O can also be deposited between the organic layer and the cathode layer to lower the operating voltage.

 It is known to have other layers in organic electronic devices. For example, there can be a layer (not shown) between the anode 110 and
30 hole transport layer 120 to facilitate positive charge transport and/or band-gap matching of the layers, or to function as a protective layer. Layers that are known in the art can be used. In addition, any of the above-described layers can be made of two or more layers. Alternatively, some or all of anode layer 110, the hole transport layer 120, the electron
35 transport layers 140 and 150, and cathode layer 160, may be surface treated to increase charge carrier transport efficiency. The choice of materials for each of the component layers is preferably determined by

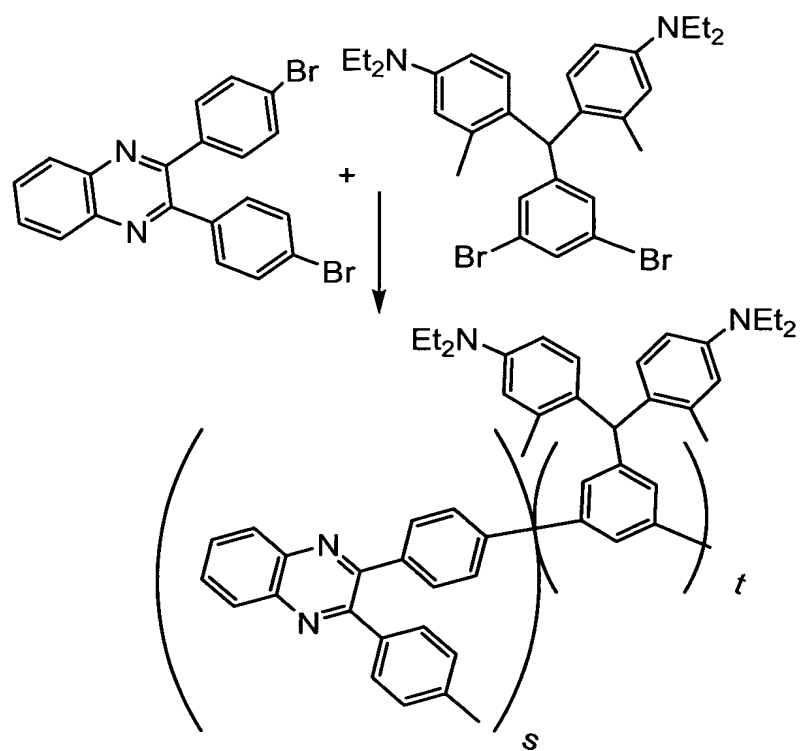


Under nitrogen, to a mixture of **1a** (3.96 g, 9 mmol), **1b** (3.63 g, 9 mmol), zinc (4.0 g, 61.2 mmol), NiCl₂ (0.234 g, 1.80 mmol), PPh₃ (1.87 g, 7.2 mmol) and bipyridine (0.29 g, 1.8 mmol) will be added DMF (100 mL). The resulting mixture will be heated to 90 C for 48 h. It will then be cooled to room temperature and diluted with CH₂Cl₂. After filtration, the solid will be washed with CH₂Cl₂ and the combined organic layer will be washed with 1N HCl and brine. The solution will be concentrated and precipitated from MeOH to give polymer **IV(c)**.

EXAMPLE 2

This example illustrates the preparation of polymer IV(a) shown in Figure 4.

Polymer **IV(a)** will be made similarly to the polymerization procedure outlined for polymer **IV(c)**.

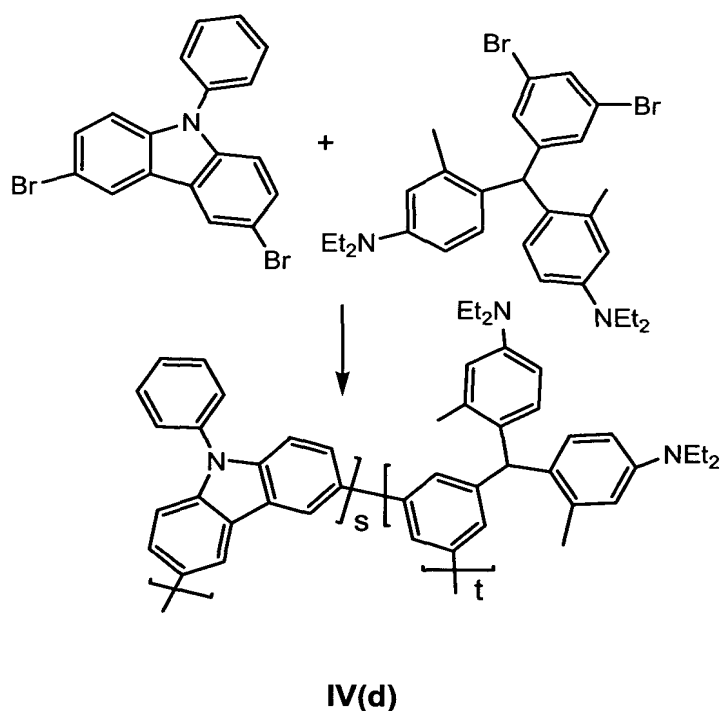


IV(a)

EXAMPLE 3

This example illustrates the preparation of polymer IV(d), shown in Figure 4.

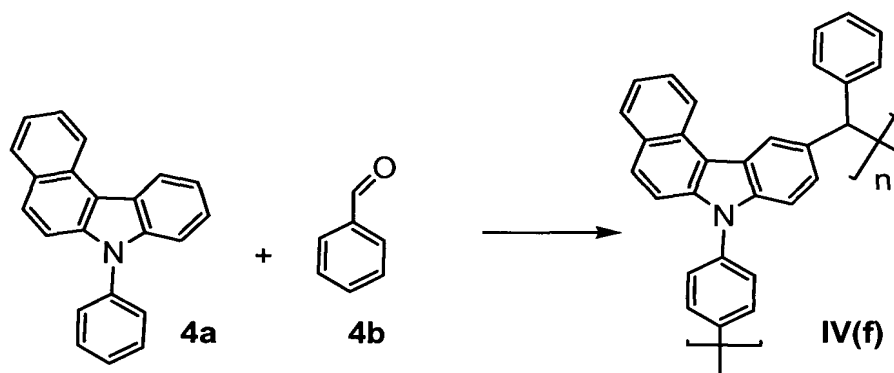
- 5 Polymer **IV(d)** will be made similarly to polymerization procedure outlined for polymer **IV(c)**.



EXAMPLE 4

This example illustrates the preparation of polymer IV(f), shown in Figure 4.

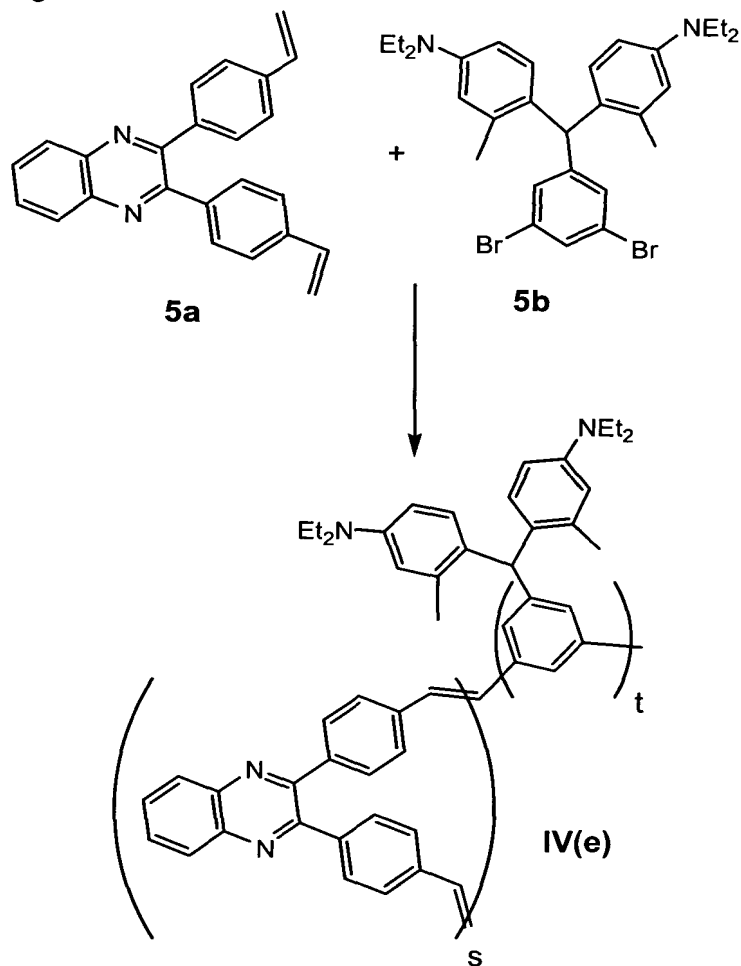
5



10 A round-bottom flask, which will be placed under nitrogen and fitted with a Dean-Stark trap, will be charged with **4a** (5 mmol, which will be synthesized following procedure outlined in J. P. Chen et al. *Synthetic Metals* **2003**, 132, 173), benzaldehyde **4b** (5 mmol), p-toluenesulfonic acid (9.5 mmol) and chlorobenzene (20 mL). The resulting mixture will be allowed to reflux for three days after which the polymer will be isolated by precipitation from MeOH.

EXAMPLE 5

This example illustrates the preparation of polymer IV(e) shown in Figure 4.



5 In an inert nitrogen atmosphere, a round-bottom flask was charged with **5a** (0.5 mol), **5b** (0.5 mol), Pd(OAc)₂ (0.05 mol), P(oTol)₃ (0.15 mol), Et₃N and DMF. The resulting mixture will be refluxed for three days and the product will be isolated by dilution with CH₂Cl₂ and precipitation from MeOH.

10